

Stainless Rotary Lock Retrofit Installation Instructions

To install the new stainless rotary lock you will first remove the existing chrome rotary lock. The lock cut out will need to be trimmed at the top $5/8$ " (Fig. 1). After you have trimmed the cut out, place the lock in the hole with the nylon spacer provided, placing the offset in the spacer over the extrusion (Fig. 2). NOTE: THE LOCK CATCH WILL NEED TO BE IN THE CLOSED POSITION.

Center the lock catch in the slot milled for the striker (Fig. 3). Check to make sure the bottom screws in the lock will have material to screw into. If not, pull the lock back out and insert the 2 aluminum shims provided (Fig. 4). Place the lock back in the hole with the sleeve, and drill out the screw holes with a #20 ($5/32$ ") drill. Install the screws supplied and silicone around the lock.

After the new lock is installed you will need to adjust the striker plate so the door will seal. To do this, remove the 2 rivets in the striker plate and loosen the screws. Move the striker in or out tightening the screws down each time until the door latches to the desired tightness. NOTE: MAKE SURE YOU ARE GETTING THE DOUBLE CLICK.

Drill and pop the two rivets in the striker plate.

